

Garant

Steel boring bar A.. SVUCR 93°, for indexable inserts VC.., right-hand, Shank Ø / insert size: 25/16mm


Order data

Order number	261348 25/16
GTIN	4045197654168
Item class	21T

Technical description

Minimum pre-drill Ø D_{min}	32 mm
suitable indexable insert	VC.. 1604..
Head length L_1	25.5 mm
Pack of insert screws	269028 8
ISO code toolholder	A25R SVUCR/L16
Centre offset L_3	17 mm
Insert size	16 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	93 degrees
Shank Ø D_s	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes
Application	Internal longitudinal turning

Type of product	Boring Bar
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Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15